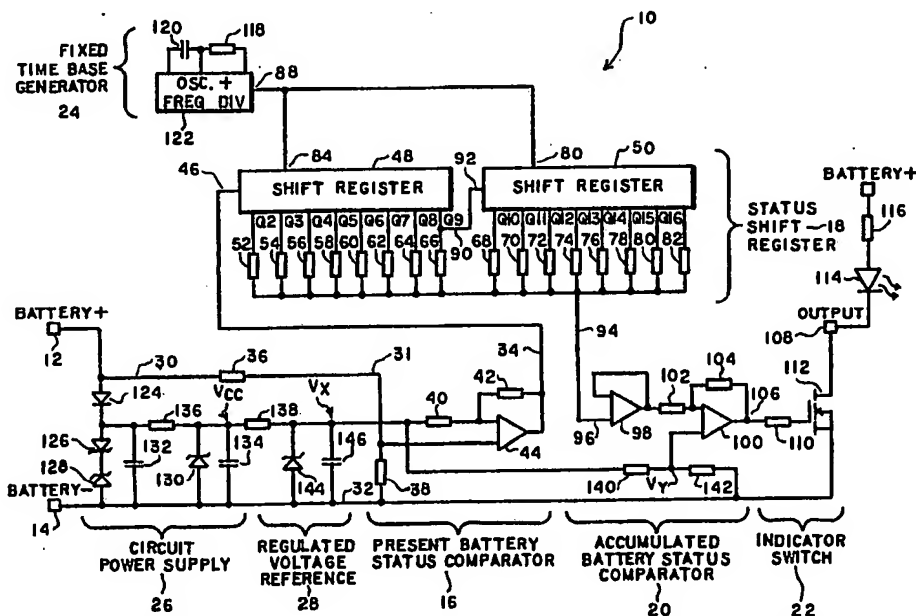




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : G01R 19/165, 31/36		A1	(11) International Publication Number: WO 92/18871
			(43) International Publication Date: 29 October 1992 (29.10.92)
(21) International Application Number: PCT/US92/02851 (22) International Filing Date: 8 April 1992 (08.04.92) (30) Priority data: 687,123 18 April 1991 (18.04.91) US (71) Applicant: GLOBE-UNION INC. [US/US]; 5757 North Green Bay Avenue, P.O. Box 591, Milwaukee, WI 53201-0591 (US). (72) Inventors: REHER, Michael, T. ; 3445 South 80th Street, Milwaukee, WI 53219 (US). KLASSEN, Ronald, C. ; 1385 Crescent Drive, Elm Grove, WI 53122 (US). KOEPEL, Bradley, N. ; N8260 Highway E, Watertown, WI 53094 (US).		(74) Agents: COOPER, John, C., III.; Foley & Lardner, 777 East Wisconsin Avenue, Milwaukee, WI 53202-5367 (US) et al. (81) Designated States: AT (European patent), BE (European patent), CH (European patent), DE (European patent), DK (European patent), ES (European patent), FR (European patent), GB (European patent), GR (European patent), IT (European patent), JP, LU (European patent), MC (European patent), NL (European patent), SE (European patent). Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>	

(54) Title: DIGITAL BATTERY CAPACITY WARNING DEVICE



(57) Abstract

A voltage monitor and method enables the monitoring of a DC input voltage. The input voltage is continuously scanned and compared to a predetermined threshold. The result of the comparison is periodically stored in a shift register along with previous scan results. When a predetermined number of stored scan results indicate an out of range input voltage, a digital output changes state to provide indication of the abnormal condition.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FI	Finland	ML	Mali
AU	Australia	FR	France	MN	Mongolia
BB	Barbados	GA	Gabon	MR	Mauritania
BE	Belgium	GB	United Kingdom	MW	Malawi
BF	Burkina Faso	GN	Guinea	NL	Netherlands
BG	Bulgaria	GR	Greece	NO	Norway
BJ	Benin	HU	Hungary	PL	Poland
BR	Brazil	IE	Ireland	RO	Romania
CA	Canada	IT	Italy	RU	Russian Federation
CF	Central African Republic	JP	Japan	SD	Sudan
CG	Congo	KP	Democratic People's Republic of Korea	SE	Sweden
CH	Switzerland	KR	Republic of Korea	SN	Senegal
CI	Côte d'Ivoire	LI	Liechtenstein	SU	Soviet Union
CM	Cameroon	LK	Sri Lanka	TD	Chad
CS	Czechoslovakia	LU	Luxembourg	TG	Togo
DE	Germany	MC	Monaco	US	United States of America
DK	Denmark	MG	Madagascar		
ES	Spain				

- 1 -

DIGITAL BATTERY CAPACITY WARNING DEVICE**BACKGROUND OF THE INVENTION**

The present invention is generally directed to a voltage monitor for sensing a DC voltage and producing a warning that the level of the DC voltage has fallen below a predetermined level for a predetermined percentage of time. The present invention is more particularly directed to monitoring a DC voltage produced by a battery, periodically comparing the battery voltage with a threshold voltage and storing the result of the comparison. If three or more of the last sixteen comparisons indicate a low voltage, the device warns the user of the abnormal condition.

There are many applications where it may be important to sense a voltage level and provide warning of an out-of-range condition. Any DC voltage, whether generated by an AC-to-DC power supply or a depletable source such as a battery may be monitored and a warning provided if the DC voltage varies over time. One such application is a battery-powered smoke detector, where the device could activate a visual or audible warning of a low state-of-charge battery condition.

In another particular application, in the case of a battery used to start an automobile, such a warning may alert the user to an impending "no start" condition, where the battery charge is insufficient to start the automobile. Such a condition may result from a slow drop in the battery's state-of-charge. The reduced charge may be the result of an electrical problem with the car, such as a slipping belt or a failed regulator. Alternatively, the reduced state-of-charge may be the result of battery failure, such as a broken weld or active material shedding. In such an application, a

- 2 -

device which senses the abnormal battery voltage can alert the user to the condition so that corrective measures may be taken.

5 In the preferred embodiment of the present invention, the battery or power source is discharged at a particular current for large portions of time. In the smoke detector application, the battery is powering the smoke detector circuitry for the majority of its time, and occasionally being tested or recharged. Similarly, in
10 the automotive application, the battery is powering electronic hardware during non-use, resulting in a constant discharge current for the majority of the time, interrupted only occasionally by the starting and driving currents. During the constant discharge portion, a
15 battery voltage will change to a value representative solely upon its state-of-charge.

For example, if the digital battery capacity warning device reads the voltage every 2 hours, statistically it will scan at times when the battery is
20 at this constant discharge current and the battery voltage will be representative upon its state-of-charge. In accordance with the preferred embodiment, the warning device scan rate is selected so that two of the sixteen values are taken during the time when the battery may
25 have been in use, as for example, 5% of the time, with the other fourteen values being taken during the time when the battery has not been in use, as for example, 95% of the time.

This device is suited to many other
30 applications where the battery is held at rest or under a constant discharge for significant portions of time. The number of low values can be altered to reflect the percentage of time the battery is not at this constant discharge state. Similarly the frequency of the scans or
35 number of scans can vary based upon how quickly the device is expected to respond to an out-of-limit condition.

- 3 -

Devices for sensing low battery voltage are generally known. U.S. Patent No. 4,902,956 issued to Sloan on February 20, 1990, describes a voltmeter and circuit breaker wired in series with selected, nonessential accessories of an automobile. The voltmeter monitors the battery voltage and interrupts the flow of current to the accessories when the battery voltage falls below a predetermined threshold. Such devices rely on a single below threshold voltage measurement by the voltmeter to cause the circuit breaker to trip and the accessories to be disconnected from the battery. Unfortunately, conditions unrelated to the battery charge, such as momentary transients in the voltage seen by the apparatus, may cause the circuit breaker to trip. Such voltage transients may be caused by inductive drops caused by suddenly changing current levels, as when an accessory is turned on or off. Alternatively, such momentary drops may occur during starting when the battery voltage may drop to as low as six volts. This sensitivity to voltage transients is an inherent and undesirable limitation on such devices. Moreover, these devices must set their threshold voltage abnormally low to prevent false indications and thereby indicate only when the battery is fully discharged. The present invention can preset the threshold voltage to indicate when the battery state-of-charge is below a predetermined value ranging from 0 to 100% with the knowledge of the battery type and constant discharge current.

SUMMARY OF THE INVENTION

The present invention provides a voltage monitor and warning apparatus and method designed to satisfy the aforementioned needs. The apparatus senses a DC voltage from a battery or other source. The voltage is compared with a predetermined threshold voltage. If the voltage is less than the threshold, a flag is set and

- 4 -

stored in a shift register. The sensing and storing procedure is repeated periodically, each time clearing or setting a flag in the shift register. With each comparison, the flags in the shift register are shifted.

5 When three or more of the previous sixteen comparisons have resulted in a flag being set due to a low voltage condition, the digital output of the apparatus changes to indicate the abnormal condition.

Accordingly, the present invention provides a

10 voltage monitor for sensing the output voltage of a voltage source and producing an indication when the output voltage falls below a threshold voltage. The voltage monitor includes a voltage sensing means and a comparing means for comparing the output voltage with the

15 threshold voltage and generating an output when the output voltage is less than the threshold voltage. The voltage monitor further includes a status storage means for storing the output and generating an accumulated status. The voltage monitor still further includes a

20 comparator means for comparing the accumulated status with a first predetermined number when the output voltage has been sensed a second predetermined number of times. Lastly, the voltage monitor further includes an output means for providing the indication that the accumulated

25 status is equal to or greater than the first predetermined number.

The invention further provides a battery

30 voltage monitor for sensing a varying battery voltage and producing an indication when the battery voltage falls below a first threshold voltage. The battery voltage monitor includes a voltage sensing means and a means for comparing the battery voltage with the first threshold voltage and generating an output when the battery voltage is less than the first threshold voltage. The battery

35 voltage monitor further includes a status storage means for storing the output and generating an accumulated battery status. The battery voltage monitor further

- 5 -

includes a comparator means for comparing the accumulated battery status with a second threshold voltage and generating a comparator output when the accumulated battery status is greater than the second threshold voltage. The battery voltage monitor further includes an output means for providing an indication in response to the comparator output. The battery voltage monitor still further includes a threshold generating means for generating the first threshold voltage and the second threshold voltage. Lastly, the battery voltage monitor includes a power supply means for generating a regulated supply voltage level for the means for comparing, for the comparator means, the status storage means and the threshold generating means.

The invention still further provides a method for sensing the output voltage of a voltage source and producing an indication when the output voltage falls below a predetermined threshold voltage. The method includes the steps of sensing the output voltage, comparing the output voltage with the threshold voltage and generating an output when the output voltage is less than the predetermined threshold voltage. The method further includes the steps of storing the output, generating an accumulated status, and comparing the accumulated status with a first predetermined number when the output voltage has been sensed a second predetermined number of times. Lastly, the method includes the step of producing the indication when the accumulated status is equal to or greater than the first predetermined number.

BRIEF DESCRIPTION OF THE DRAWINGS

The features of the present invention which are believed to be novel are set forth with particularity in the appended claims. The invention, together with further objects and advantages thereof, may best be understood by making reference to the following

- 6 -

description taken in conjunction with the accompanying drawing, in the sole figure of which identical reference characters indicate identical elements, and wherein the sole figure is a schematic diagram illustrating the manner in which the present invention may be implemented in hardware form in accordance with a preferred embodiment of the present invention.

DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now to the sole figure, it illustrates a voltage monitor 10 embodying the present invention. The voltage monitor 10 as illustrated is of a type which can be used to repetitively measure a DC voltage and provide an indication when three or more of the previous sixteen measurements have been less than a predetermined threshold voltage. Such a voltage monitor is particularly adapted for monitoring a depletable battery such as is used in a motor vehicle.

The voltage monitor 10 generally includes a positive input 12 and a negative input 14, a present battery status comparator 16, a status shift register 18, an accumulated battery status comparator 20 and an indicator switch 22. The preferred embodiment of voltage monitor 10 further includes a fixed time base generator 24 to provide a clocking signal to the status shift register 18, circuit power supply 26 and regulated voltage reference 28. The voltage between positive input 12 and negative input 14 is the input voltage to be monitored. When accumulated battery status comparator 20 indicates that this input voltage has been below a predetermined threshold during three or more of sixteen measurements, the digital state of indicator switch 22 changes to provide an indication of the abnormal condition.

The present battery status comparator 16 has a first input 30 coupled to positive input 12, a second

- 7 -

input 32 coupled to negative input 14, and an output 34. It includes resistors 36, 38, 40, 42 and operational amplifier 44. These circuit elements are configured as a voltage comparator with hysteresis of a type well-known in the art. A voltage linearly proportional to the voltage at positive input 12 is present at input 31. The magnitude of the voltage at input 31 is continuously compared with the predetermined threshold voltage V_x . So long as this input voltage remains greater than threshold voltage V_x , the output of the present battery status comparator 16 remains low. In accordance with this preferred embodiment, the low state corresponds to the potential at negative input 14. When the voltage at input 31 falls below the threshold voltage V_x , the output of the present battery status comparator 16 changes to a high state. In the preferred embodiment, the high state corresponds to the potential at output V_{cc} of the circuit power supply 26. If the voltage at input 31 later changes to a level greater than threshold voltage V_x , the output of present battery status comparator 16 will return to a low state. Such a change may result if the input voltage experienced a momentary reduction in its magnitude, perhaps due to a heavy load placed on the voltage source, as during starting an automobile.

The output 34 of present battery status comparator 16 is coupled to the input 46 of status shift register 18. Status shift register 18 preferably comprises first digital shift register 48, second digital shift register 50 and resistors 52 through 82. First digital shift register 48 and second digital shift register 50 have clock inputs 84 and 86, respectively, coupled to output 88 of fixed time base generator 24. Output 90 of first digital shift register 48 is coupled to input 92 of digital shift register 50 to provide sixteen bit shift register capacity.

First digital shift register 48 and second digital shift register 50 each preferably comprise eight

- 8 -

one-bit storage locations which are ordered sequentially from lowest to highest. Each digital shift register preferably has eight data outputs, Q2-Q9 and Q10-Q17, coupled to and corresponding to the eight one-bit storage locations, in order that the contents of each storage location may be detected. The input of each digital shift register is coupled to the lowest-ordered storage location. Each digital shift register responds to a clock signal by incrementing the contents of the digital shift register. That is, each digital shift register discards the contents of the highest-ordered storage location, moves the contents of each storage location to the next-highest-ordered storage location, and stores the digital data present at the input in the lowest-ordered storage location.

In accordance with this preferred embodiment of the present invention, fixed time base generator 24 periodically provides a clock signal to first digital shift register 48 and second digital shift register 50 at a predetermined frequency. This frequency is preferably one cycle per two hours, but may be faster or slower as required.

When first digital shift register 48 and second digital shift register 50 receive the clock signal at clock inputs 84 and 86, respectively, the contents of each digital shift register are incremented and the digital state present at input 46 is stored in the lowest-ordered storage element of first digital shift register 48. The contents of the highest-ordered storage location of first digital shift register 48 are stored in the lowest-ordered storage location of second digital shift register 50. The contents of the highest-ordered storage location of second digital shift register 50 are discarded. Together, first and second digital shift registers 48 and 50 form sixteen-bit status shift register 18.

- 9 -

The digital output of the present battery status comparator 16 is periodically scanned and stored. The previous sixteen scans are stored. Each scan saves the present comparator output and discards the oldest.

5 The stored digital values are available at the outputs Q2-Q17 of digital shift registers 48 and 50.

The sixteen digital outputs Q2-Q17 of digital shift registers 48 and 50 are coupled together through resistors 52-82 to output 94 of status shift register 18.

10 Preferably, the digital outputs Q2-Q17 have as their low value the potential at negative input 14 and as their high value the power supply voltage Vcc of the circuit power supply 26. By coupling together the sixteen digital shift register outputs Q2-Q17, output 94 of

15 status shift register 18 may take on any of sixteen discrete values between the potential at negative input 14 and Vcc. If all of outputs Q2-Q17 have a low value, output 94 will have the same low value. If all of

20 outputs Q2-Q17 have a high value, output 94 will have a high value. The value of output 94 will increase in a linear stepwise fashion as additional ones of the outputs Q2-Q17 take on a high value.

Output 94 of status shift register 18 is coupled to input 96 of accumulated battery status comparator 20. In the preferred embodiment, accumulated battery status comparator 20 includes operational amplifiers 98 and 100, resistors 102 and 104 and output 106. Operational amplifier 98 is configured as a voltage follower with unity gain, in a manner well-known in the

25 art. Operational amplifier 100 is configured with resistors 102 and 104 as a voltage comparator with hysteresis, as is well-known in the art. Operational amplifier 100 compares the output of operational amplifier 98 with a threshold voltage Vy. Threshold voltage

30 Vy is derived from and is a fraction of threshold voltage Vx. When the voltage at the output 94 of status shift register 18, as buffered by operational amplifier 98, is

35

- 10 -

less than threshold voltage V_y , output 106 of accumulated battery status comparator 20 is low. When the voltage at the output 94 of shift register 18 becomes greater than threshold voltage V_y , output 106 of accumulated battery status comparator 20 changes to a high state. This change of state indicates that at least three of the sixteen digital outputs Q2-Q17 of digital shift registers 48 and 50 are high. In other words, at least three of the previous sixteen scans of the input voltage have resulted in below-threshold measurements, setting flags in status shift register 18. Output 106 of accumulated battery status comparator 20 will be at a low state when fourteen or more of digital outputs Q2-Q17 are low, indicating a normal input condition.

When output 106 changes to its high state, indicator switch 22 changes the state of output 108. Indicator switch 22 includes resistor 110 and metal-oxide semiconductor field-effect transistor 112. Resistor 110 provides a current limit to the gate of transistor 112. Transistor 112 is configured to provide an open drain transistor output switch for the purpose of indicating accumulated battery status. Output 108 may thus be connected to another apparatus such as light emitting diode 114 and current limiting resistor 116 to provide a visual indication of the low-voltage condition.

In accordance with this preferred embodiment, the fixed time base generator 24 preferably includes resistor 118, capacitor 120 and oscillator and frequency divider 122. Resistor 118 and capacitor 120 set the base frequency for oscillator and frequency divider 122. Fixed time base generator 24 provides a clock signal to status shift register 18. This clock signal has a frequency, derived from the base frequency by oscillator and frequency divider 122, that is preferably one cycle per two hours. This is the frequency at which the input voltage is scanned.

- 11 -

Circuit power supply 26 preferably includes diodes 124, 126, 128 and 130, capacitors 132 and 134, and resistor 136. Diodes 124, 126 and 128 and capacitor 132 provide transient suppression, reverse voltage protection and noise filtering of the power supply. Resistor 136, diode 130 and capacitor 134 function to provide voltage-regulated power for operational amplifier 44, first digital shift register 48, second digital shift register 50, operational amplifier 98, operational amplifier 100, and oscillator and frequency divider 122, in the form of voltage Vcc. Voltage Vcc is preferably regulated to be a substantially constant five volts above negative input 14, without regard to the actual input voltage at positive input 12. Voltage Vcc is provided as the positive power supply voltage to operational amplifier 44, first digital shift register 48, second digital shift register 50, operational amplifier 98, operational amplifier 100, and oscillator and frequency divider 122. These circuit elements have the voltage at negative input 14, generally system ground, as their negative power supply voltage. Hence, circuit power supply 26 functions to maintain the potential difference between Vcc and system ground at five volts.

Regulated voltage reference 28 preferably includes resistors 138, 140 and 142, diode 144 and capacitor 146. The output voltages of regulated voltage reference 28 are threshold voltage Vx and threshold voltage Vy. Preferably, threshold voltages Vx and Vy are both temperature and voltage compensated in order that their values will not vary substantially with variations in ambient temperature or input voltage. As previously mentioned, threshold voltages Vx and Vy are the threshold voltages for present battery status comparator 16 and accumulated battery status comparator 20, respectively.

From the foregoing, it can be seen that the present invention provides a voltage monitor and warning apparatus and method for repetitively scanning a DC

- 12 -

voltage, comparing with a predetermined threshold voltage, and providing an indication when the DC voltage is less than the threshold voltage during three or more of sixteen successive scans.

5

While a particular embodiment of the present invention has been shown and described, modifications may be made, and it is therefore intended in the appended claims to cover all such changes and modifications which fall within the true spirit and scope of the invention.

- 13 -

What is claimed is:

1. A voltage monitor for sensing the output voltage of a voltage source and producing an indication when said output voltage falls below a threshold voltage, said voltage monitor comprising:

5 voltage sensing means for sensing said output voltage and including means for comparing said output voltage with said threshold voltage and generating an output when said output voltage is less than said threshold voltage;

10 status storage means coupled to said voltage sensing means for storing said output and generating an accumulated status;

comparator means for comparing said accumulated status with a first predetermined number when said output voltage has been sensed a second
15 predetermined number of times; and

output means for providing said indication when said accumulated status is equal to or greater than said first predetermined number.

2. A voltage monitor as defined in claim 1 wherein said status storage means comprises a plurality of storage means for storing a like plurality of said first comparator outputs.

3. A voltage monitor as defined in claim 2, wherein each of said plurality of storage means has an associated order, said order being from highest to lowest, and wherein said status storage means is
5 responsive to a clock signal for discarding the contents of the highest-ordered of said storage means, sequentially moving the contents of each of said storage means to the next highest-ordered storage means, and storing said first comparator output in the lowest-
10 ordered of said storage means.

- 14 -

4. A voltage monitor as defined in claim 3 further comprising a timing means for generating said clock signal.

5. A voltage monitor as defined in claim 3 wherein said status storage means comprises a shift register.

6. A voltage monitor as defined in claim 1 further comprising a threshold generating means for generating said threshold voltage.

7. A voltage monitor as defined in claim 1 wherein said means for comparing comprises a voltage comparator.

8. A voltage monitor as defined in claim 1 wherein said comparator means comprises a voltage comparator.

9. A voltage monitor as defined in claim 1 wherein said output means includes a field effect transistor.

10. A battery voltage monitor for sensing a depletable battery voltage and producing an indication when said battery voltage falls below a first threshold voltage, said battery voltage monitor comprising:

5 threshold generating means for generating said first threshold voltage and a second threshold voltage; and

10 voltage sensing means for sensing said battery voltage, including means for comparing said battery voltage with said first threshold voltage and generating an output when said battery voltage is less than said first threshold voltage;

- 15 -

status storage means coupled to said voltage sensing means for storing said output and generating an accumulated battery status, said accumulated battery status comprising a voltage representing the number of times said battery voltage was sensed to be less than said first threshold voltage;

comparator means for comparing said accumulated battery status with said second threshold voltage and generating a comparator output when said accumulated battery status is greater than said second threshold voltage;

output means responsive to said comparator output for providing said indication;

power supply means for generating a regulated supply voltage level and coupled to said means for comparing, said comparator means, said status storage means and said threshold generating means.

11. A battery voltage monitor as defined in claim 10 wherein said status storage means comprises a plurality of storage means for storing a like plurality of said first comparator outputs in response to a clock signal.

12. A battery voltage monitor as defined in claim 11 further comprising a timing means for generating said clock signal.

13. A battery voltage monitor as defined in claim 12 wherein said status storage means comprises a shift register.

14. A battery voltage monitor as defined in claim 11 wherein said means for comparing is a voltage comparator.

- 16 -

15. A battery voltage monitor as defined in claim 14 wherein said comparator means is a voltage comparator.

16. A battery voltage monitor as defined in claim 10 wherein said output means is a field effect transistor.

17. A method for sensing the output voltage of a voltage source and producing an indication when said output voltage falls below a predetermined threshold voltage, said method comprising:

- 5 sensing said output voltage;
- comparing said output voltage with said threshold voltage and generating an output when said output voltage is less than said threshold voltage;
- storing said output and generating an
- 10 accumulated status;
- comparing said accumulated status with a first predetermined number when said output voltage has been sensed a second predetermined number of times; and
- 15 producing said indication when said accumulated status is equal to or greater than said first predetermined number.

18. A method for sensing a depletable battery voltage and producing an indication when said battery voltage falls below a first threshold voltage, said method comprising:

- 5 sensing said battery voltage;
- comparing said battery voltage with said first threshold voltage and generating an output having a first state when said battery voltage is less than said first threshold voltage and a second
- 10 state when said battery voltage is more than said first threshold voltage;

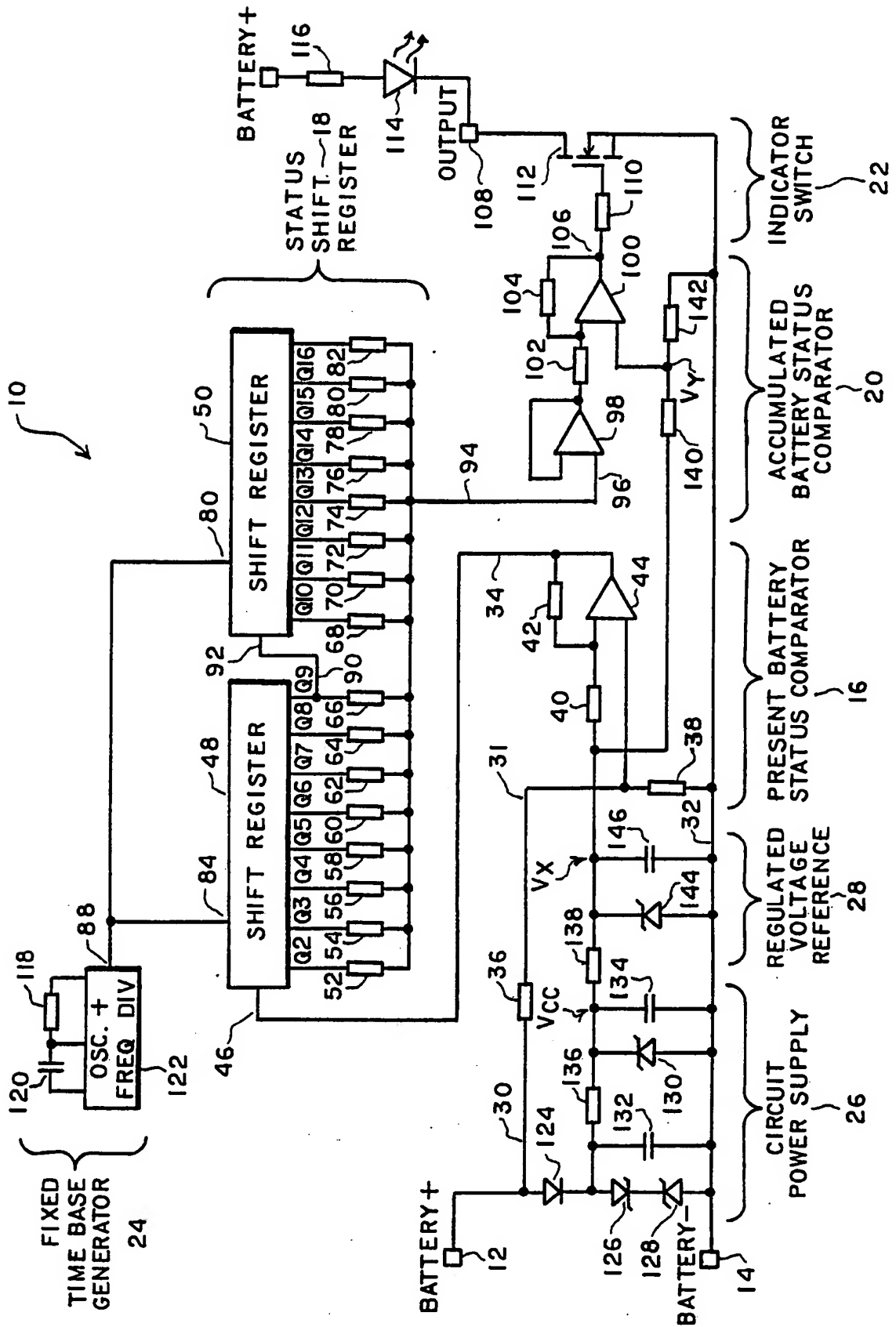
- 17 -

periodically storing said output;
combining said stored output to generate
an accumulated battery status voltage;
comparing said accumulated battery status
5 voltage with a second threshold voltage; and
producing said indication when said
accumulated battery status voltage is greater than
said second threshold voltage.

19. A method as defined in claim 18 including
the further step of generating a clock signal to clock
said periodic storing of said output.

20. A method as defined in claim 18 including
the further step of maintaining said first threshold
voltage and said second threshold voltage constant
against variations in supply voltage and temperature.

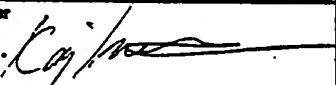
1/1



INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 92/02851

I. CLASSIFICATION OF SUBJECT MATTER (If several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC		
Int.Cl. 5 G01R19/165; G01R31/36		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
Int.Cl. 5	G01R ; H02J	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹		
Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	DE,A,3 910 212 (LICENTIA) 4 October 1990 see abstract; claim 1; figure 1 ---	1,6-8, 10,14, 15,17, 18,20
A	DE,A,2 936 313 (CANON) 27 March 1980 see page 20, line 18 - page 24, line 32; figure 3 ---	1,10,17, 18
<p>¹⁰ Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"A" document member of the same patent family</p>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
19 AUGUST 1992	31. 08. 92	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE	IWANSSON K.G. 	

ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO. US 9202851 SA 59877

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information. 19/08/92

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
DE-A-3910212	04-10-90	None	
DE-A-2936313	27-03-80	JP-C- 1370186	25-03-87
		JP-A- 55036877	14-03-80
		JP-B- 61034650	08-08-86
		US-A- 4269489	26-05-81